

**Preliminary Amendment of U.S. National Stage for International Application
PCT/EP00/00904 filed February 4, 2000**

(i) a polyol poly-12-hydroxystearate;

(ii) a wax ester; and

(iii) a wax; and

(c) impregnating the paper substrate with the emulsion.

11. (new) The process of claim 10 wherein the polyol poly-12-hydroxystearate is polyglycerol poly-12-hydroxystearate.

12. (new) The process of claim 10 wherein the polyol poly-12-hydroxystearate is present in the emulsion in an amount of from about 5 to 25% by weight, based on the weight of the emulsion.

13. (new) The process of claim 12 wherein the wax ester corresponds to formula (I):



wherein R^1CO is a linear or branched acyl group having from 6 to 22 carbon atoms and up to 3 double bonds, and R^2 is a linear or branched alkyl and/or alkenyl group having from 6 to 22 carbon atoms, and wherein the total number of carbon atoms present in the ester is at least 20.

14. (new) The process of claim 10 wherein the wax ester is present in the emulsion in an amount of from about 50 to 90% by weight, based on the weight of the emulsion.

15. (new) The process of claim 10 wherein the wax is present in the composition in an amount of from about 5 to 25% by weight, based on the weight of the emulsion.

16. (new) The process of claim 10 wherein the paper substrate is based on up to about 95% by weight recycled paper pulp.

17. (new) The product of the process of claim 10.

18. (new) The product of the process of claim 11.

19. (new) The product of the process of claim 12.

20. (new) The product of the process of claim 13.

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21. (new) The product of the process of claim 14.
22. (new) The product of the process of claim 15.
23. (new) The product of the process of claim 16.

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